

Safety Data Sheet

According to Hazard Communication Standard (29 CFR 1910.1200)

R410A

Issue date: 04/29/2015 Version 1.0 Revision date: 11/20/2018

1. Identification

Product name R410A

Synonyms -

CAS # See section 3

Product code -

Product useUsed as refrigerants.

Manufacturer/Supplier

Supplier(Manufacturer): iGas USA, Inc.

Address: 8105 Anderson Road, Tampa, FL 33764

Contact person(E-mail): projects@igasusa.com

Telephone: (813)443-0757 **Fax:** (813) 886-7900

Emergency telephone Number: Chemtrec: 1-800-424-9300

2. Hazard(s) identification

GHS classification

Physical hazards Health Gases under pressure Compressed gas

hazards Environmental Not classified hazards Not classified

GHS label elements

Hazard Pictograms



Signal word Warning

Hazard statement Contains gas under pressure; may explode if heated.

Precautionary statement

PreventionNot applicable.ResponseNot applicable.

Storage Protect from sunlight. Store in a well-ventilated place.

Disposal Not applicable.

3. Composition / information on ingredients

Components	CAS#	Percent
Pentafluoroethane	354-33-6	50.5±1%
Difluoromethane	75-10-5	49.5±1%

4. First-aid Measures

First aid procedures

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Eye contact

Immediately irrigate with eyewash solution or clean water, holding the eyelids apart, for at least 10 minutes. Obtain immediate medical attention.

Skin contact

Thaw affected areas with water. Remove contaminated clothing. Caution: clothing may adhere to the skin in the case of freeze burns. After contact with skin, wash immediately with plenty of warm water. If irritation or blistering occur obtain medical

Inhalation

attention. Remove patient from exposure, keep warm and at rest. Administer oxygen if necessary. Apply artificial respiration if breathing has ceased or shows signs of failing. In the event

Ingestion

of cardiac arrest apply external cardiac massage. Obtain immediate medical attention. Ingestion is not considered a potential route of exposure. Do not induce vomiting. Provided the patient is conscious, wash out mouth with water and give 200-300 ml (half a pint) of water to drink. Obtain immediate medical attention. Treat symptoms.

Notes to physician

5. Fire-fighting measures

Flammable properties

Non flammable.

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media Use appropriate extinguishing media.

Not available.

Firefighting equipment/instructions

Shut off gas supply if this can be done safely. If possible, take container out of dangerous zone. Cool cylinders with water spray. Self-contained breathing apparatus (SCBA) may be required if cylinders rupture or release under fire conditions. Hydrogen fluoride by thermal decomposition and hydrolysis.

Hazardous combustion products

6. Accidental release measures

Personal precautions

Immediately contact emergency personnel. Keep unnecessary personnel away. Use suitable protective equipment (section 8). Shut off gas supply if this can be done safely. Isolate area until gas has dispersed.

Environmental precautions

Prevent liquid from entering drains, sewers, basements and work pits since the vapour may create a suffocating atmosphere.

Methods for cleaning up

Provided it is safe to do so, isolate the source of the leak. Allow small spillages to evaporate provided there is adequate ventilation. Large spillages: Ventilate area. Contain spillages with sand, earth or any suitable adsorbent material.

7. Handling and storage

Handling

Avoid inhalation of high concentrations of vapours. Atmospheric levels should be controlled in compliance with the occupational exposure limit. Atmospheric concentrations well below the occupational exposure limit can be achieved by good occupational hygiene practice. The vapor is heavier than air, high concentrations may be produced at low levels where general ventilation is poor, in such cases provide adequate ventilation or wear suitable respiratory protective equipment with positive air supply. Avoid contact with naked flames and hot surfaces as corrosive and very toxic decomposition products can be formed. Avoid contact between the liquid and skin and

Material name: R410A SDS US Version #:1.0 Revision date: 11/20/2018. Issue date:04-29-2015. 2/6 eyes. For correct refrigerant composition, systems should be charged using the liquid

phase and not the vapor phase.

Storage Keep in a well ventilated place. Keep in a cool place away from fire risk, direct sunlight

and all sources of heat such as electric and steam radiators. Avoid storing near to the intake of air conditioning units, boiler units and open drains. Cylinders and Drums:

Keep container dry. Storage temperature: < 45°C.

8. Exposure controls / personal protection

Control parameters:

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA:

Not Available

EMERGENCY LIMITS:

Ingredient	TEEL-1	TEEL-2	TEEL-3
Difluoromethane	1,300 ppm	1300 ppm	39000 ppm

Ingredient	Original IDLH	Revised IDLH
Pentafluoroethane	Not Available	Not Available
Difluoromethane	Not Available	Not Available

Exposure controls:

Appropriate engineering controls: Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits.

Individual protection measures, such as personal protective equipment:

Eye / face protection Sufficient eye protection should be worn. When handling compressed gas, at least glasses with

side protection should be worn. When handling liquid gas, chemical safety goggles must be

used as well as a protective shield.

Skin protectionBody protection: Use protective boots while handling gas cylinders.

Hand protection: Wear leather gloves to prevent frostbite injuries from rapidly expanding gas

when handling pressurised gas bottles.

Respiratory protection In an emergency (e.g.: unintentional release of the substance, exceeding the occupational

exposure limit value) respiratory protection must be worn. Consider the maximum period for

wear. Wear self-contained breathing apparatus. Do not use filter respirator.

General hygiene Wash hands, forearms and face thoroughly after handling chemical products, before eating,

considerations smoking and using the lavatory and at the end of the working period. Keep away from

foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing.

9. Physical and chemical properties

Appearance

Physical state Gas

Form Compressed liquefied gas

ColorClear, colorlessOdorSlight etherealOdor thresholdNot available

Material name: R410A SDS US

pH Not available

Vapor pressure 10880 mm Hg at 20°C

Melting point/Freezing point Not available

initial boiling point and boiling range -51.8°C to -51.9°C

Flash point Not available

Evaporation rate Not available

Flammability (solid, gas) Non flammable

Explosion limits Not available

Vapor density 2.6 at bubble point temperature. (Air = 1)

Relative density Not available

Solubility (water) Insoluble in water

Partition coefficient 1.48(25 °C) (CAS#354-33-6)

0.21 (25 °C) (CAS#75-10-5)

Auto-ignition temperatureNot availableDecomposition temperatureNot availableSpecific gravityNot availableDensity1.09 g/cm3 at 20°C

Flammability limits in air, upper, %by volume
Flammability limits in air, lower, % by volume
VOC
Not available
Percent volatile
Not available

Other data

Viscosity Not available

10. Stability and reactivity

Chemical stability Material is stable under normal conditions.

Conditions to avoid Incompatible materials. Avoid open flames and high temperatures.

Incompatible materials Finely divided metals, magnesium and alloys containing more than 2% magnesium.

Hazardous decomposition products Hydrogen fluoride by thermal decomposition and hydrolysis.

Possibility of hazardous reactions Can react violently if in contact with alkali metals and alkaline earth metals - sodium,

potassium, barium.

11. Toxicological information

Toxicokinetics, metabolism and distribution:

Non-human toxicological data: Not available

Information on toxicological effects:

Acute toxicity:

Pentafluoroethane (CAS#354-33-6)

LD50(Oral, Rat):Not availableLD50(Dermal, Rabbit):Not availableLC50(Inhalation, Rat):2910 g/m3 4h

Acute toxicity:

Difluoromethane (CAS#75-10-5)

LD50(Oral, Rat): Not available

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LD50(Dermal, Rabbit): Not available LC50(Inhalation, Rat): Skin > 520000 ppm 4H corrosion/Irritation: Not classified. Serious eye damage/irritation: classified Not Respiratory or skin sensitization: classified Not Germ cell mutagenicity: classified Not Carcinogenicity: classified Not classified Reproductive toxicity: Not STOT- single exposure: classified Not Not classified STOT-repeated exposure: **Aspiration hazard:** Not classified

12. Ecological information

Toxicity:

Acute to	xicity	Time	Species	Method	Evaluation	Remarks
LC50	N/A	96h	Fish	OECD 203	N/A	N/A
EC50	N/A	48h	Daphnia	OECD 202	N/A	N/A
EC50	N/A	72h	Algae	OECD 201	N/A	N/A

Difluoromethane (CAS#75-10-5): Not readily biodegradable.

Pentafluoroethane (CAS#354-33-6): Under test conditions no biodegradation

observed. Persistence and degradability:

Difluoromethane (CAS#75-10-5): The low octanol-water partition coefficient indicated

that the product is not likely to bioaccumulate.

Pentafluoroethane (CAS#354-33-6): No appreciable bioaccumulation potential is to

be expected.

Mobility in soil: The product is insoluble in water.

Results of PBT&vPvB assessment: The mixture does not contain any PBT / vPvB substance.

Other adverse effects: No known significant effects or critical hazards.

13. Disposal considerations

Bioaccumulative potential:

Disposal instructions Dispose of contents/container in accordance with local/regional/national/international

regulations.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after

container is emptied.

14. Transport information

DOT

Basic shipping requirements:

UN number UN3163

Proper shipping name LIQUEFIED GAS, N.O.S. (contains pentafluoroethane and difluoromethane)

Hazard class Packing 2.2 group Environmental No

hazards

IATA

Material name: R410A SDS US **UN number** UN3163

UN proper shipping name LIQUEFIED GAS, N.O.S. (contains pentafluoroethane and difluoromethane)

Transport hazard class(es) **Packing group Environmental hazards** No

IMDG

UN number UN3163

UN proper shipping name LIQUEFIED GAS, N.O.S. (contains pentafluoroethane and difluoromethane)

Transport hazard class(es) 2.2 **Packing group Environmental hazards** No

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture:

pentafluoroethane (354-33-6) is found on the	tafluoroethane (354-33-6) is found on the "US - Hawaii Air Contaminant Limits" List.	
following regulatory lists	"US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory" List.	
Difluoromethane (75-10-5) is found on the "US - Hawaii Air Contaminant Limits" List.		
following regulatory lists	"US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory" List.	

16. Other information, including date of preparation or last revision

Health: 2 **HMIS®ratings**

> Flammability: 1 Physical hazard: 3

Health: 2 NFPA ratings

> Flammability: 1 Instability: 3

Disclaimer The information in the sheet was written based on the best knowledge and experience

currently available.

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